

**Source:** Prestolite Electric Leece Neville Heavy Duty Systems  
**Bulletin No:** TWB-0119 **Date:** November 14, 2024  
**Models:** M93R3104SE wiring  
**Subject:** Wiring Diagram

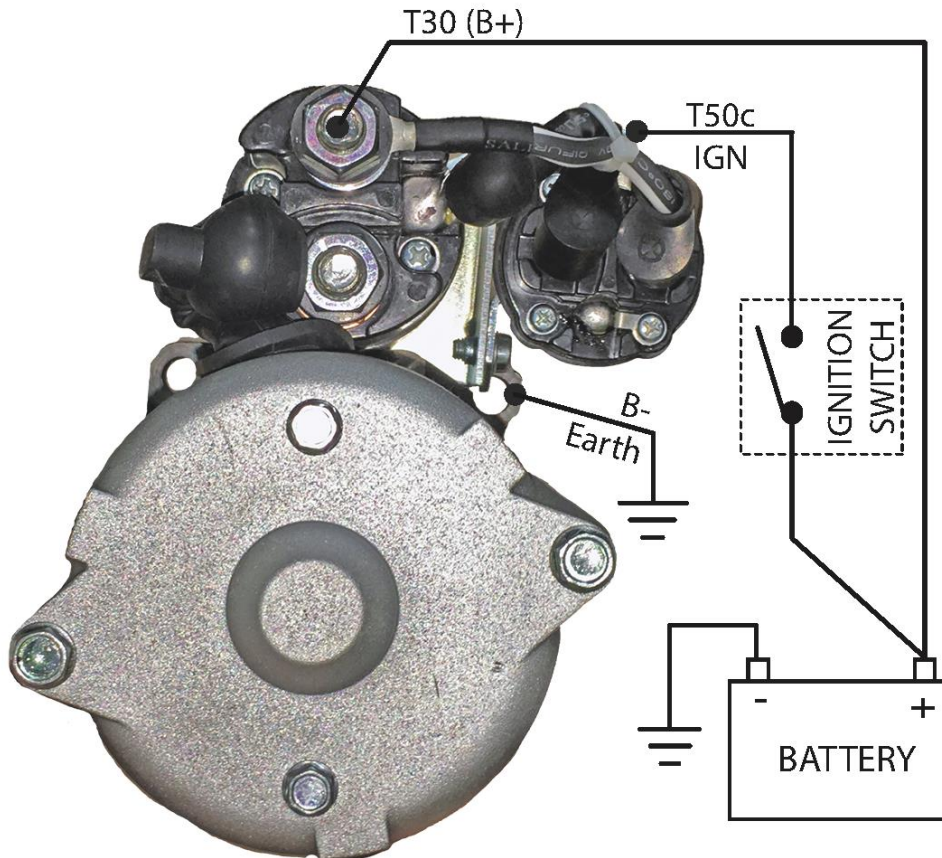


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**Wiring diagram for M93R3104SE**

The starter motor is earth return (grounded).  
 The starter is fitted with a control relay (IMS). Switch / Ignition connection is made to control relay as shown below.  
 Do NOT bypass or remove the control relay (IMS) from the starting system.

Terminal tightening torque values	
T30 / B+ (M10)	14 – 16 Nm
IGN (M5)	6 Nm



**Important:** The information contained in this bulletin is intended for use by trained, professional technicians who have the proper tools, equipment, and training to perform the required maintenance described above. This information is NOT intended for 'do-it-yourselfers', and you should not assume that this information applies to your equipment. If you have any questions regarding this information please visit our website at [www.prestolite.com](http://www.prestolite.com), or contact our technical service department at:

